Section 1 -- PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: PVC-12

HMIS CODES
- Health: 3
- Flammability: 3
- Reactivity: 1

PRODUCT CODES: 56157, 56159

CHEMICAL FAMILY: Organic

USE: PVC Solvent Cement

MANUFACTURER'S NAME: The RectorSeal Corporation

EMERGENCY TELEPHONE NO.: Chemtrec 24 Hours
2601 Spenwick Drive
Houston, Texas 77055 USA
(800) 424-9300

DATE OF PREPARATION: August 3, 2005

TECHNICAL SERVICE TELEPHONE NO.: (800) 231-3345

Section 2 -- COMPOSITION/INFORMATION ON INGREDIENTS

% by WT CAS No. INGREDIENT UNITS
27-42 78-93-3 Methyl Ethyl Ketone
- ACGIH TLV 200 ppm
- OSHA PEL 200 ppm
- STEL 300 ppm

45-60 109-99-9 Tetrahydrofuran
- ACGIH TLV 50 ppm
- OSHA PEL 200 ppm
- STEL 250 ppm

20-30 108-94-1 Cyclohexanone
- ACGIH TLV 20 ppm (skin)
- OSHA PEL 50 ppm

Section 3 -- HAZARDS IDENTIFICATION

SUMMARY OF ACUTE HAZARDS
Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratory tract and to other mucous membranes.

ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS

INHALATION
Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratory tract and to other mucous membranes.

EYE CONTACT
Severely irritating. If not removed promptly, will injure eye tissue, which can result in permanent damage.

SKIN CONTACT
Frequent or prolonged contact may irritate and cause dermatitis. Low order of toxicity.

INGESTION
Low order of toxicity. Small amounts of the liquid aspirated into the
respiratory system during ingestion, or from vomiting, may cause bronchiopneumonia or pulmonary edema.

SUMMARY OF CHRONIC HAZARDS

Repeated or prolonged exposure may cause signs of central nervous system depression and respiratory irritation. This material has been shown to induce tumors in laboratory animals.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

Individuals with pre-existing or chronic diseases of the eyes, skin, respiratory system, cardiovascular system, gastrointestinal system, liver, or kidneys may have increased susceptibility to excessive exposure.

Section 4 -- FIRST AID MEASURES

If INHALED: If overcome by exposure, remove victim to fresh air immediately. Give oxygen or artificial respiration as needed. Obtain emergency medical attention. Prompt action is essential.

If on SKIN: Immediately flush with large amounts of water; use soap if available. Remove contaminated clothing.

If in EYES: Immediately flush with large amounts of water for at least 15 minutes. Get prompt medical attention.

If SWALLOWED: If swallowed, DO NOT induce vomiting. Keep at rest. Get prompt medical attention.

Section 5 -- FIRE FIGHTING MEASURES

FLASH POINT LE LEL UEL
1 F (-18 C) SETA CC 2% 11.8%

EXTINGUISING MEDIA
Foam, dry chemical, carbon dioxide or water fog.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus (SCBA) and other protective clothing. Hazardous decomposition products possible (see Section 10).

UNUSUAL FIRE AND EXPLOSION HAZARDS: Combustible - moderate flash point. Vapors heavier than air and may travel along the ground or to low spots at considerable distances to a source of ignition resulting in potential flashback. Burning liquid may float on water. Heat may build up pressure and rupture containers.

Section 6 -- ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Remove all sources of ignition. Use absorbent materials to prevent footing hazard and to contain. Ventilate area with natural or explosion-proof, forced air ventilation. Avoid flushing into sewers, drains, waterways, and soil. Wear protective clothing and respiratory protection during cleanup.

Section 7 -- HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and upright when not in use. Do not store near heat, sparks, or open flames. If transferring this material to other containers, ground all containers to avoid static electricity buildup and discharge which may ignite flammable vapors.

OTHER PRECAUTIONS: Avoid prolonged or repeated contact with skin or clothing. Empty containers may contain residues and vapors; treat as if full and observe all products precautions. Do not reuse empty containers.
KEEP OUT OF REACH OF CHILDREN.

Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION (SPECIFY TYPE): In confined poorly ventilated areas, use NIOSH/MSHA approved air purifying or supplied air purifying or supplied air respirators.

VENTILATION - LOCAL EXHAUST: Acceptable

SPECIAL: Explosion-proof equipment.

MECHANICAL (GENERAL): Preferable

OTHER: N/A

PROTECTIVE GLOVES: Wear rubber gloves.

EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent)

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended.

WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed areas thoroughly before eating, drinking, smoking, or leaving work area. Launder contaminated clothing before reuse.

Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT: 151 F (66 C) @ 760mm Hg

SPECIFIC GRAVITY (H2O = 1): 0.93

VAPOR PRESSURE (mm Hg): 140 @ 68 F (20 C)

MELTING POINT: N/A

VAPOR DENSITY (AIR = 1): 2.5

EVAPORATION RATE (ETHYL ACETATE = 1): 6

APPEARANCE/ODOR: Clear or Gray Liquid/Pungent Odor

SOLUBILITY IN WATER: Soluble

Section 10 -- STABILITY AND REACTIVITY

STABILITY: Can form potentially explosive peroxides upon long standing in air.

CONDITIONS TO AVOID: Heat, sparks, open flames, and strong oxidizing, acidic and basic conditions.

INCOMPATIBILITY (MATERIALS TO AVOID): Oxidizers, acids and bases.

HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2, HCl and fragmented hydrocarbons.

HAZARDOUS POLYMERIZATION: Will not occur.

Section 11 -- TOXICOLOGY INFORMATION

CHRONIC HEALTH HAZARDS

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen.

Tetrahydrofuran - The National Toxicology Program has reported that exposures of mice and rats to THF vapor levels up to 1800 ppm 6hr/day, 5 days/week for their lifetime caused an incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF.

TOXICOLOGY DATA

Ingredient Name

Methyl Ethyl Ketone

Oral-Rat LD50:2737 mg/kg

Inhalation-Rat LC50:23,500 mg/m3/8H
Tetrahydrofuran
Oral-Rat LD50: 1650 mg/kg
Inhalation-Rat LC50: 21,000 ppm/3H
Cyclohexanone
Oral-Rat LD50: 1535 mg/kg
Inhalation-Rat LC50: 8000 ppm/4H

Section 12 -- Ecological Information

ECOLOGICAL DATA
Ingredient Name

Methyl Ethyl Ketone
Food Chain Concentration Potential: None
WATERFOWL TOXICITY: N/A
BOD: 214%
AQUATIC TOXICITY: 5640 mg/l/48 hr/bluegill/Tlm/fresh water

Tetrahydrofuran
Food Chain Concentration Potential: None
WATERFOWL TOXICITY: N/A
BOD: N/A
AQUATIC TOXICITY: N/A

Cyclohexanone
Food Chain Concentration Potential: None
WATERFOWL TOXICITY: N/A
BOD: N/A
AQUATIC TOXICITY: N/A

Section 13 -- DISPOSAL CONSIDERATIONS

Waste Classification: RCRA classified hazardous waste. Dispose of absorbed materials and liquid waste in approved, controlled incineration facility in accordance with all local, state and federal regulations.
Disposal Method: Incineration

Section 14 -- TRANSPORTATION INFORMATION

DOT: Adhesives, Class 3, UN 1133, PG II, ERG#127.
Quarts and less: Consumer Commodity, ORM-D
OCEAN (IMDG): Adhesives, Class 3, UN 1133, PG II, IMDG#3174, EMS#3-05, MFAG#330
Quarts and less: Adhesives, Class 3, UN 1133, PG II, Limited Quantities or Ltd Qty
AIR (IATA): Adhesives, Class 3, UN 1133, PG II, ERG#127
WHMIS (CANADA): Class B-2

Section 15 -- REGULATORY INFORMATION

REGULATORY DATA
Ingredient Name

Methyl Ethyl Ketone
SARA 313 Yes
TSCA Inventory Yes
CERCLA RQ 5,000 lb.
RCRA Code U159

Tetrahydrofuran
Cyclohexanone

| SARA 313 | No |
| TSCA Inventory | Yes |
| CERCLA RQ | 5,000 lb. |
| RCRA Code | U057 |

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Section 16 -- OTHER INFORMATION

This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made. Consult RectorSeal for further information: (713) 263-8001